Safety Data Sheet

Issue Date: 12-Jun-2006 **Revision Date:** 24-Nov-2017 **Version** 1

1. IDENTIFICATION

Product Identifier

Product Name Epoxy Primer Catalyst

Other means of identification

SDS # NAP00006R

UN/ID No UN1263

Recommended use of the chemical and restrictions on use

Recommended Use Used for kitchen and bath refinishing.

Details of the supplier of the safety data sheet

Manufacturer Address

North America Polymer Company, Ltd.
7315 Hamlin Ave
Skokie, IL 60076 USA

Emergency Telephone Number

Company Phone Number 800-888-1081 / 847-779-6464

Emergency Telephone (24 hr) INFOTRAC 1-352-323-3500 (International)
1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Physical state Liquid

Classification

Serious eye damage/eye irritation	Category 2
Specific target organ toxicity (single exposure)	Category 3
Flammable Liquids	Category 2

Hazards Not Otherwise Classified (HNOC)

Causes mild skin irritation

Signal Word

Danger

Hazard statements

Causes serious eye irritation
May cause drowsiness or dizziness
Highly flammable liquid and vapor

Precautionary Statements - Prevention
Wash face, hands and any exposed skin thoroughly after handling
Avoid breathing dust/fume/gas/mist/vapors/spray
Use only outdoors or in a well-ventilated area
Keep away from heat/sparks/open flames/hot surfaces. — No smoking
Keep container tightly closed
Ground/bond container and receiving equipment
Use explosion-proof equipment
Use only non-sparking tools
Take precautionary measures against static discharge
Wear protective gloves/protective clothing/eye protection/face protection
Keep cool

Precautionary Statements - Response

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
Call a poison center or doctor/physician if you feel unwell
In case of fire: Use CO2, dry chemical, or foam for extinction

Precautionary Statements - Storage
Store in a well-ventilated place. Keep container tightly closed
Store locked up

Precautionary Statements - Disposal
Dispose of contents/container to an approved waste disposal plant

Other hazards
Toxic to aquatic life with long lasting effects

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No.	Weight-%
n-Butyl acetate	123-86-4	40-50
Methyl ethyl ketone	78-93-3	30-40
Xylene	1330-20-7	5-10

If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

First Aid Measures

General Advice Provide this SDS to medical personnel for treatment.

Eye Contact Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Skin Contact IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash contaminated clothing before reuse. If skin irritation persists, call a physician.

Inhalation IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison center or doctor/physician if you feel unwell. If necessary, use artificial respiration to support vital functions.

Ingestion Do NOT induce vomiting. Rinse mouth thoroughly with water. Never give anything by mouth to an unconscious person. Get immediate medical attention.

Most important symptoms and effects

Symptoms Causes serious eye irritation. Breathing vapors may result in headaches, nausea, and irritation to the lungs. May cause irritation to the mucous membranes and upper respiratory tract. Overexposure by inhalation may cause CNS depression- drowsiness, dizziness, confusion or loss of coordination.

Indication of any immediate medical attention and special treatment needed

Notes to Physician Aggravates diseases of the blood, skin, eyes, liver, kidneys, lungs, cardiovascular, pulmonary and respiratory systems as well as alcoholism and rhythm disorders of the heart.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media
Dry chemical or CO2. Foam.

Unsuitable Extinguishing Media Water spray may be ineffective.

Specific Hazards Arising from the Chemical
Highly flammable liquid and vapor. Isolate from heat, electrical equipment, sparks, and open flame. Closed containers may explode when exposed to extreme heat. Application to hot surfaces requires special precautions. Overexposure to decomposition products may cause a health hazard although symptoms may not be immediately apparent, obtain medical attention. If water is used, fog nozzles are preferable. Water may be used to cool closed containers to prevent pressure buildups and possible ignition or explosion when exposed to extreme heat.

Hazardous Combustion Products Organic acids.

Explosion Data
Sensitivity to Static Discharge Flammable mixtures of this product are readily ignited even by static discharge.

Protective equipment and precautions for firefighters
As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions Use personal protection recommended in Section 8. In case of a spill, clear the affected area and protect people. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area).

For Emergency Responders Full-body chemical protective clothing is recommended for emergency response procedures.

Environmental precautions

Environmental precautions See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so. Soak up and contain spill with an inert (i.e. vermiculite, dry sand or earth) absorbent material.

Methods for Clean-Up Use non-sparking hand tools and explosion-proof electrical equipment. Keep in suitable, closed containers for disposal. Discard any product, residue, disposable container or liner in

full compliance with federal, state, and local regulations. Flush area with water. For waste disposal, see section 13 of the SDS.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on Safe Handling Avoid breathing vapors or mists. Use only in well-ventilated areas. Wash face, hands and any exposed skin thoroughly after handling. Keep away from heat/sparks/open flames/hot surfaces. — No smoking. Ground/bond container and receiving equipment. Use spark-proof tools and explosion-proof equipment. Take precautionary measures against static discharges. Handle in accordance with good industrial hygiene and safety practice. Wear protective gloves/protective clothing and eye/face protection. Use personal protection recommended in Section 8. Wear respiratory protection.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a cool, well-ventilated place. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Ground/bond container and receiving equipment. Keep locked up and out of reach of children. Do not store at temperatures above 120°F.

Incompatible Materials Strong oxidizing agents. Strong acids.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
n-Butyl acetate 123-86-4	STEL: 150 ppm TWA: 50 ppm	TWA: 150 ppm TWA: 710 mg/m^3 (vacated) TWA: 150 ppm (vacated) TWA: 710 mg/m^3 (vacated) STEL: 200 ppm (vacated) STEL: 950 mg/m^3	IDLH: 1700 ppm TWA: 150 ppm TWA: 710 mg/m^3 STEL: 200 ppm STEL: 950 mg/m^3
Methyl ethyl ketone 78-93-3	STEL: 300 ppm TWA: 200 ppm	TWA: 200 ppm TWA: 590 mg/m^3 (vacated) TWA: 200 ppm (vacated) TWA: 590 mg/m^3 (vacated) STEL: 300 ppm (vacated) STEL: 885 mg/m^3	IDLH: 3000 ppm TWA: 200 ppm TWA: 590 mg/m^3 STEL: 300 ppm STEL: 885 mg/m^3
Xylene 1330-20-7	STEL: 150 ppm TWA: 100 ppm	TWA: 100 ppm TWA: 435 mg/m^3 (vacated) TWA: 100 ppm (vacated) TWA: 435 mg/m^3 (vacated) STEL: 150 ppm (vacated) STEL: 655 mg/m^3	-

Appropriate engineering controls

Engineering Controls Ventilation must be adequate to maintain the ambient workplace atmosphere below the exposure limit(s) outlined in the SDS. Eye wash fountain should be located in immediate work area.

Individual protection measures, such as personal protective equipment

Eye/Face Protection	Splash goggles or safety glasses. Refer to 29 CFR 1910.133 for eye and face protection regulations.
Skin and Body Protection	Wear neoprene or butyl rubber gloves for routine industrial use. Use body protection appropriate for task. An apron or other impermeable body protection is suggested. Full-body chemical protective clothing is recommended for emergency response procedures. Refer to 29 CFR 1910.138 for appropriate skin and body protection.
Respiratory Protection	If respiratory protection is needed, use only protection authorized in the U.S. Federal OSHA Standard (29CFR 1910.134), applicable U.S. State regulations, or the Canadian CSA Standard Z94.4-93 and applicable standards of Canadian Provinces. Oxygen levels below 19.5% are considered IDLH by OSHA. In such atmospheres, use of a full-facepiece pressure/demand SCBA or a full facepiece, supplied air respirator with auxiliary self-contained air supply is required under OSHA's Respiratory Protection Standard (1910.134-1998).
General Hygiene Considerations	Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Liquid		
Appearance	Not determined	**Odor**	Not determined
Color	Not determined	**Odor Threshold**	Not determined

Property	**Values**	**Remarks • Method**
pH	Not determined	
Melting Point/Freezing Point	Not determined	
Boiling Point/Boiling Range	79.5 °C / 175.1 °F	
Flash Point	-6.7 °C / 20 °F	CC (closed cup)
Evaporation Rate	Not determined	
Flammability (Solid, Gas)	Not determined	
Flammability Limits in Air		
Upper Flammability Limits	12.3%	
Lower Flammability Limit	1.7%	
Vapor Pressure	Not determined	
Vapor Density	Not determined	
Relative Density	0.87	(Water = 1)
Water Solubility	Insoluble in water	
Solubility in other solvents	Not determined	
Partition Coefficient	Not determined	
Auto-ignition Temperature	Not determined	
Decomposition Temperature	Not determined	
Kinematic Viscosity	Not determined	
Dynamic Viscosity	Not determined	
Explosive Properties	Not determined	
Oxidizing Properties	Not determined	

Other Information

VOC Content	3.5 lb/gal

10. STABILITY AND REACTIVITY

Reactivity
Not reactive under normal conditions.

Chemical Stability
Stable under recommended storage conditions.

Possibility of Hazardous Reactions
None under normal processing.

Conditions to Avoid
Excessive heat, sparks and flames.

Incompatible Materials
Strong oxidizing agents. Strong acids.

Hazardous Decomposition Products
Thermal decomposition may produce organic acid. Carbon oxides. Fumes.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Eye Contact Causes serious eye irritation.

Skin Contact Causes mild skin irritation.

Inhalation Do not inhale.

Ingestion Do not ingest.

Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
n-Butyl acetate 123-86-4	= 10768 mg/kg (Rat)	> 17600 mg/kg (Rabbit)	= 390 ppm (Rat) 4 h
Methyl ethyl ketone 78-93-3	= 2483 mg/kg (Rat) = 2737 mg/kg (Rat)	= 5000 mg/kg (Rabbit) = 6480 mg/kg (Rabbit)	= 11700 ppm (Rat) 4 h
Xylene 1330-20-7	= 3500 mg/kg (Rat)	> 1700 mg/kg (Rabbit) > 4350 mg/kg (Rabbit)	= 29.08 mg/L (Rat) 4 h = 5000 ppm (Rat) 4 h

Information on physical, chemical and toxicological effects

Symptoms Causes skin irritation. Causes eye irritation. Breathing vapors may result in headaches, nausea, and irritation to the lungs. The mixture will irritate the mucous membrane if ingested and could be fatal. Overexposure by inhalation may cause CNS depression-drowsiness, dizziness, confusion or loss of coordination.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen. However, the product as a whole has not been tested.

Chemical Name	ACGIH	IARC	NTP	OSHA
Xylene 1330-20-7		Group 3		

Legend

IARC (International Agency for Research on Cancer)

Group 3 - Not Classifiable as to Carcinogenicity in Humans

STOT - single exposure May cause drowsiness or dizziness.

Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral) 16,452.00 mg/kg

ATEmix (dermal) 10,254.00 mg/kg

12. ECOLOGICAL INFORMATION

Ecotoxicity

Toxic to aquatic life with long lasting effects.

Component Information

Chemical Name	Algae/aquatic plants	Fish	Crustacea
n-Butyl acetate 123-86-4	674.7: 72 h Desmodesmus subspicatus mg/L EC50	17 - 19: 96 h Pimephales promelas mg/L LC50 flow-through 62: 96 h Leuciscus idus mg/L LC50 static 100: 96 h Lepomis macrochirus mg/L LC50 static	72.8: 24 h Daphnia magna mg/L EC50
Methyl ethyl ketone 78-93-3		3130 - 3320: 96 h Pimephales promelas mg/L LC50 flow-through	5091: 48 h Daphnia magna mg/L EC50 520: 48 h Daphnia magna mg/L EC50 4025 - 6440: 48 h Daphnia magna mg/L EC50 Static
Xylene 1330-20-7		30.26 - 40.75: 96 h Poecilia reticulata mg/L LC50 static 780: 96 h Cyprinus carpio mg/L LC50 13.1 - 16.5: 96 h Lepomis macrochirus mg/L LC50 flow-through 19: 96 h Lepomis macrochirus mg/L LC50 13.4: 96 h Pimephales promelas mg/L LC50 flow-through 23.53 - 29.97: 96 h Pimephales promelas mg/L LC50 static 2.661 - 4.093: 96 h Oncorhynchus mykiss mg/L LC50 static 780: 96 h Cyprinus carpio mg/L LC50 semi-static 13.5 - 17.3: 96 h Oncorhynchus mykiss mg/L LC50 7.711 - 9.591: 96 h Lepomis macrochirus mg/L LC50 static	3.82: 48 h water flea mg/L EC50 0.6: 48 h Gammarus lacustris mg/L LC50

Persistence/Degradability

Not determined.

Bioaccumulation

Not determined.

Mobility

Chemical Name	Partition Coefficient
n-Butyl acetate 123-86-4	1.81
Methyl ethyl ketone 78-93-3	0.3
Xylene 1330-20-7	2.77 - 3.15

Other Adverse Effects
Not determined

13. DISPOSAL CONSIDERATIONS

Waste Treatment Methods

Disposal of Wastes Whatever cannot be saved for recovery or recycling should be managed in an appropriate and approved waste disposal facility. Processing, use or contamination of this product may change the waste management options. State and local disposal regulations may differ from federal disposal regulations. Dispose of container and unused contents in accordance with federal, state and local requirements.

Contaminated Packaging Disposal should be in accordance with applicable regional, national and local laws and regulations.

US EPA Waste Number

Chemical Name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
Methyl ethyl ketone 78-93-3	U159	Included in waste streams: F005, F039	200.0 mg/L regulatory level	U159
Xylene 1330-20-7		Included in waste stream: F039		U239

California Hazardous Waste Status

Chemical Name	California Hazardous Waste Status
n-Butyl acetate 123-86-4	Toxic
Methyl ethyl ketone 78-93-3	Toxic Ignitable
Xylene 1330-20-7	Toxic Ignitable

14. TRANSPORT INFORMATION

Note Based on package size, product may be eligible for limited quantity exception.

DOT

UN/ID No UN1263
Proper Shipping Name Paint related material
Hazard Class 3
Packing Group II

IATA

UN/ID No UN1263
Proper Shipping Name Paint related material
Hazard Class 3

Packing Group II

IMDG

UN/ID No UN1263
Proper Shipping Name Paint related material
Hazard Class 3
Packing Group II
Marine Pollutant Yes

15. REGULATORY INFORMATION

International Inventories

Chemical Name	TSCA	DSL/NDSL	EINECS/ELINCS	ENCS	IECSC	KECL	PICCS	AICS
n-Butyl acetate	X	X	X	Present	X	Present	X	X
Methyl ethyl ketone	X	X	X	Present	X	Present	X	X
Xylene	X	X	X	Present	X	Present	X	X

Legend:

TSCA *- United States Toxic Substances Control Act Section 8(b) Inventory*

DSL/NDSL *- Canadian Domestic Substances List/Non-Domestic Substances List*

EINECS/ELINCS *- European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances*

ENCS *- Japan Existing and New Chemical Substances*

IECSC *- China Inventory of Existing Chemical Substances*

KECL *- Korean Existing and Evaluated Chemical Substances*

PICCS *- Philippines Inventory of Chemicals and Chemical Substances*

AICS *- Australian Inventory of Chemical Substances*

US Federal Regulations

CERCLA

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
n-Butyl acetate 123-86-4	5000 lb		RQ 5000 lb final RQ RQ 2270 kg final RQ
Methyl ethyl ketone 78-93-3	5000 lb		RQ 5000 lb final RQ RQ 2270 kg final RQ
Xylene 1330-20-7	100 lb		RQ 100 lb final RQ RQ 45.4 kg final RQ

SARA 311/312 Hazard Categories

Acute Health Hazard Yes
Chronic Health Hazard Yes
Fire Hazard Yes
Sudden Release of Pressure Hazard No
Reactive Hazard No

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	CAS No.	Weight-%	SARA 313 - Threshold Values %
Xylene - 1330-20-7	1330-20-7	5-10	1.0

CWA (Clean Water Act)
This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
n-Butyl acetate	5000 lb			X
Xylene	100 lb			X

US State Regulations

California Proposition 65
This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
n-Butyl acetate 123-86-4	X	X	X
Methyl ethyl ketone 78-93-3	X	X	X
Xylene 1330-20-7	X	X	X

16. OTHER INFORMATION

NFPA	**Health Hazards**	**Flammability**	**Instability**	**Special Hazards**
	2	3	0	Not determined
HMIS	**Health Hazards**	**Flammability**	**Physical hazards**	**Personal Protection**
	Not determined	Not determined	Not determined	Not determined

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Revision Note: Logo Change

Disclaimer
The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet